

**GMX**  
400  
05.12\_2.0

**28.09.16**  
17:02:48  
Operator:

100  
~

Workpiece:  
**Satellit 17**

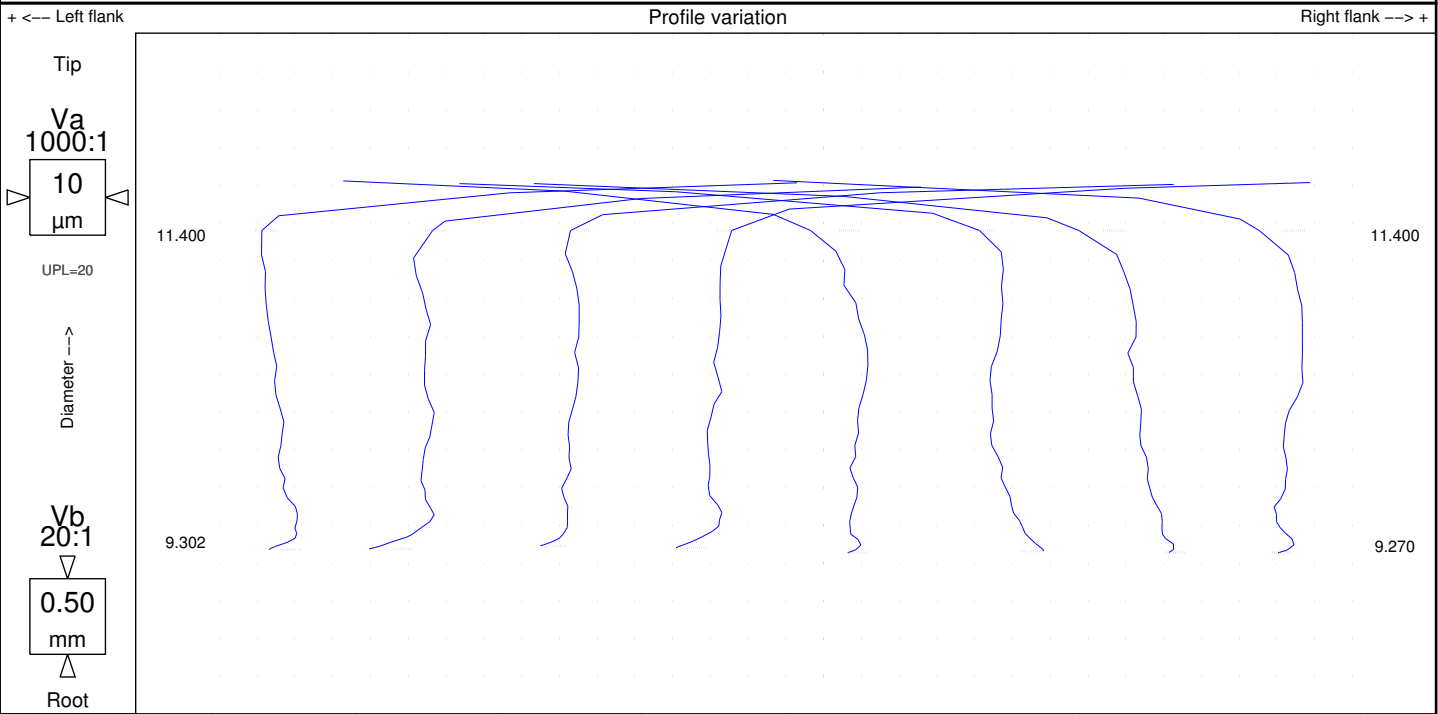
Drawing No.:  
**NDIT\_721135\_001**

Operation:

Signature:

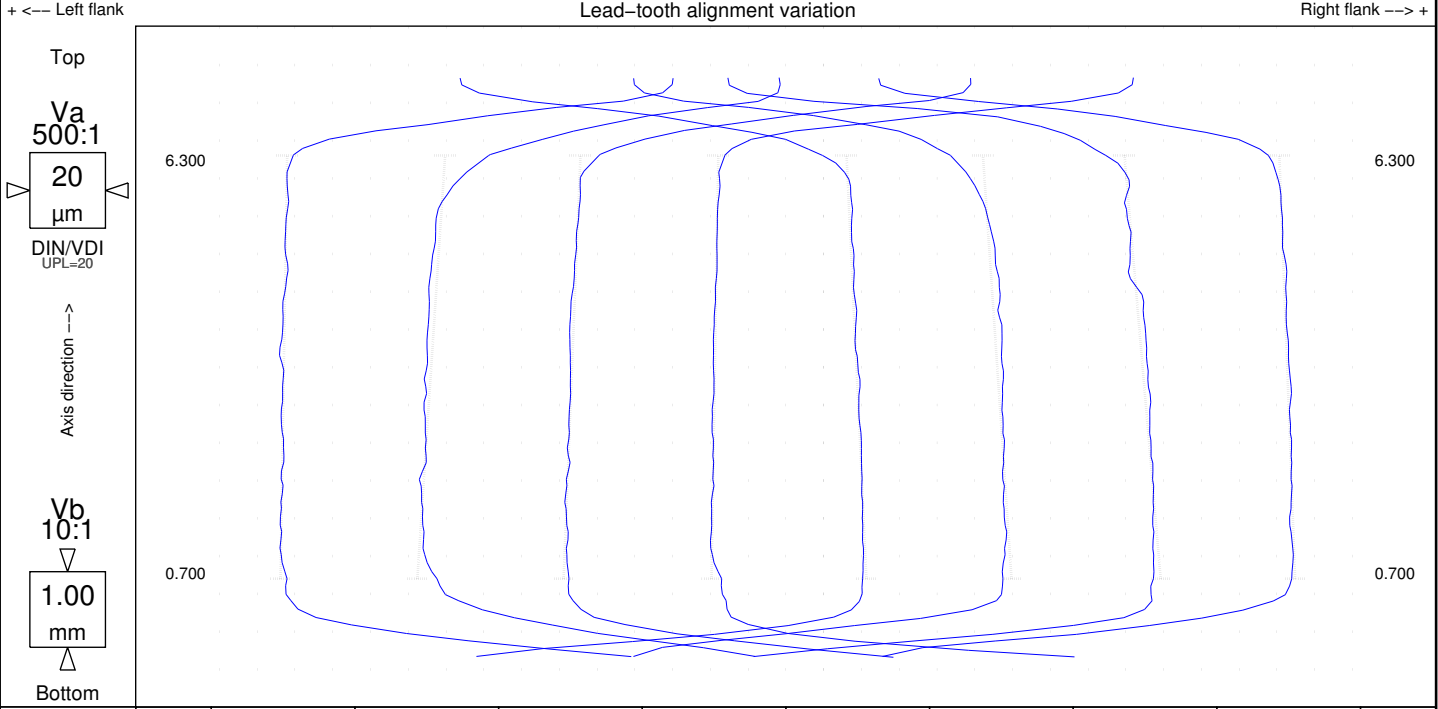
Comments:

No. of teeth	17	Base diameter	9.2443 mm	VDI/Tol.din3962	
Normal module	0.6000 mm	Normal Press. angle	25.0000 °	Qnom= 7	Qact= 9
Face width	7.0000 mm	Helix angle	0.0000 °		
Probe stylus diameter	0.4994 mm	Addend. modif.	0.0323		



[µm]	Tol.	13	9	5	1	1	5	9	13	Tol.
Fa	-	4.8	8.6	5.1	7.4	7.6	8.5	12.5	5.8	-
fHa	-	3.3	-4.5	-3.5	-4.3	-1.4	-6.3	-8.2	1.5	-
ffa	-	4.5	7.6	3.1	5.1	7.2	4.1	6.1	6.3	-

fHam= -2.2 | Wobble= 7.8 | Qnom= 7 | Qact= | fHam= -3.6 | Wobble= 9.8 | Qnom= 7 | Qact=



[µm]	Tol.	13	9	5	1	1	5	9	13	Tol.
Fb	13.0	3.6	18.4	9.1	3.8	10.8	14.9	12.7	6.6	13.0
fHb	-11.0/+11.0	-2.0	-7.9	-4.6	-2.1	5.4	7.8	9.8	4.3	-11.0/+11.0
ffb	7.0	2.7	13.4	5.9	2.4	7.3	10.6	6.6	3.7	7.0

fHbm= -4.2 | Wobble= 6.0 | Qnom= 7 | Qact= 9 | fHbm= 6.8 | Wobble= 5.5 | Qnom= 7 | Qact= 9